



MAXIJOINT

THIS PRODUCT IS EXCELLENT FOR FILLING OF JOINTS IN BLUE BOARD OR SIMILAR

DESCRIPTION

MAXIJOINT is a premium, pre-mixed, water based, low-shrink jointing compound providing a high performance, semi -flexible filling compound for joints in Blue Board, weatherboard and other fibre cement sheeting. This should be read in conjunction with The Jointing System described overleaf.

The Duram Brand has been an industry leader for over 30 years.

USES

- **MAXIJOINT** is ideal for the filling of joints of fibre cement sheeting and then to be top coated with **MAXICRETE** if required, then texture coatings.
- It is suitable for interior and exterior applications.

SUITABLE SURFACES

- Substrates should be sound, stable, clean, dry and free of dirt, dust, loose, flaking, friable matter and contaminants. Suitable surfaces include: FC Sheeting & Blue Board.

BENEFITS AND ADVANTAGES

- Applied from feathered - edge to full joint thickness.
- Single pack, pre-mixed.
- Suitable for internal and external applications.
- Easy to apply and finish allowing greater speed of application.
- Low - shrinkage
- Suitable for multiple coats.
- Quick curing (dependant upon thickness).
- Water based.
- Can be sanded with very coarse or rasp like sandpaper.

SPECIFICATION

The information contained in this product data sheet is typical but does not constitute a full specification as conditions and specific requirements may vary from project to project. The instructions should be considered as a minimum requirement, but the applicator or contractor must use their skill, knowledge and experience to carry out additional works as may be necessary to meet the requirements of the project. Specification for specific projects should be sought from the Company in writing.

LIMITATIONS

Do not apply in wet conditions or when rain is imminent or in temperatures outside the range of 10°C and 35°C. Substrate moisture must be less than 15%. Product should not be subjected to hydrostatic pressure, continual or excessive rising damp, movement and fibrillation. Do not apply if rain or frost is imminent and protect from rain during the products curing period.

PRECAUTIONS IN USE

The use of gloves, goggles and coveralls is recommended when **MAXIJOINT** is being applied. Protect applied coating against rain and water damage until hard set. Do not let material enter drains.

SURFACE PREPARATION

Good preparation is essential. Surfaces must be sound, stable, dry, clean and free of dust, loose, flaking, friable material and substances that may diminish adhesion.

It is vital that the sheeting, framing and general construction has been correctly installed in accordance with the manufacturers specifications.

To reduce curing time & increase viscosity up to 10% by volume of Portland cement may be added to the MAXIJOINT and mechanically stir to a smooth homogenous mix.

This will decrease flexibility & may not be suitable for all applications.

Only mix enough product that can be applied within 2 to 3 hours.

Stir product well.

APPLICATION

Apply evenly to substrate with a steel trowel, spackle or broad knife.

Do not apply if rain or frost is imminent or possible before the product has fully cured.

Follow the jointing system as described overleaf.

Application Experience: We recommend that the product is applied by person with the appropriate skills and experience for the type of product. The acceptability of the surface is the responsibility of the applicator.

COVERAGE

The stated average coverage rate may vary depending upon type, condition, porosity, texture of the surface and application technique.

JOINTING SYSTEM Based on an average width of joints: **MAXIJOINT:** 0.25kg per L.M. (96 lineal meters per 15 Litre pail)

MAXICRETE: 0.10 kg per L.M. (150 lineal meters per 15 litre pail).

COLOURS

Product is a standard neutral (untinted) colour.

Colour Batches: Whilst care is taken to accurately colour match, batch to batch variations may occur for reasons which may be beyond our control. We strongly advise that project requirements are ordered in a single batch lot to avoid colour matching from batch to batch. Minimum quantities and tinting charges may apply.

Contractor Responsibility: It is the responsibility of the contractor or applicator to ensure that the colour is within specification prior to its application. The Company shall not be liable for any colour variations after the product has been applied. Further, the applicator should use product for touch-ups from the same batches used to do the original coats.

DRYING AND CURING

Drying and curing of the product is affected by type, dryness and porosity of the surface, temperature, humidity, ventilation, climate conditions and application technique and therefore drying and curing can only be given as a guide.

At 25°C & 50% RH. Touch dry: 15 to 30 minutes. Recoat: 24 hours. This is a guide only refer to information above.

STORAGE

Available in 4 and 15 litre pails.

Shelf life about 6 months in unopened containers. Store in cool, dry area. Protect product from excessive heat, frost, moisture and container damage. Do not let product freeze.

CLEAN UP

Sensitive areas such as carpets and porous surfaces should be protected against spills and splashes. Clean before product sets. Clean up with water. Do not let material enter drains.

TILING, TOPPING OR TOP COATING

Apply **MAXICRETE** if required and then apply texture and paint.

SAFETY & PRECAUTIONS

The use of gloves and goggles is recommended. Protect eyes as grit in product may scratch and irritate. FIRST AID. If swallowed give glass of water to drink. and seek medical advice. If in eyes flush thoroughly with clean water, holding lid open to ensure any trapped product maybe flushed away. If on skin, remove contaminated clothing and wash skin with soap and water. If inhales, unlikely due to consistency of product, remove person to fresh air.

For full safety data refer to the products Safety Data Sheet. Observe precautions as per label.

TESTS AND TECHNICAL DATA

THE JOINTING SYSTEM: Although similar, the method of filling joints can vary slightly depending on the type of texture coating that is to be applied (over the joints) products including: **SUPREME, MAXIFLEX, MAXITEX, MAXITROWEL & PRESTIGE** the following system should be used. This requires the joint to be finished with a coat of MAXICRETE as described below.

RECESSED BUTT JOINTS. Trowel **MAXIJOINT** into the joint and embed the tape into the wet coat by running the trowel or broad knife over the tape. Trowel additional **MAXIJOINT** over the tape effectively laminating it between layers of **MAXIJOINT**. Trowel flush with faces of the sheeting and allow to dry. Apply a skim coat of **MAXICRETE** over the joint to make joints flush with the sheeting faces. Ensure the joints are finished smooth to a feathered edge. **MAXICRETE** can be sanded to an even smoother finish if required. Allow to dry before applying the texture coating. OUTSIDE CORNERS. Securely fix suitable external plastic angle over corner. Apply 1 coat of **MAXIJOINT** so that all voids are properly filled and finish to feathered edge. Allow to dry. Inspect joint. Apply a coat of **MAXICRETE** over the joint ensuring is finished smooth to feathered edge. **MAXICRETE** can be sanded to an even smoother finish if required. It is recommended that **MAXICRETE** be used to overcoat **MAXIJOINT** in most situations but with certain textures may not be necessary. Please contact manufacturer for further information.

CONDITIONS OF USE AND DISCLAIMER

The information contained in this TDS is given in good faith based upon our current knowledge and does not imply warranty, express or implied. The information is provided and the product is sold on the basis that the product is used for its intended purpose and is used in a proper workmanlike manner in accordance with the instructions of the TDS in suitable and safe working conditions. Under no circumstances will the Company be liable for loss, consequential or otherwise, arising from the use of the product.

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The Ultimate in Waterproofing & Protective Coating Technology

Duram Offices:

NEW SOUTH WALES: 51 Prince William Drive, Seven Hills, NSW 2147

Tel (02) 9624 4077 Fax: (02) 9624 4079

QUEENSLAND: 63 Radley Street, Virginia, QLD 4014

Tel (07) 3255 6478 Fax: (07) 3255 6258